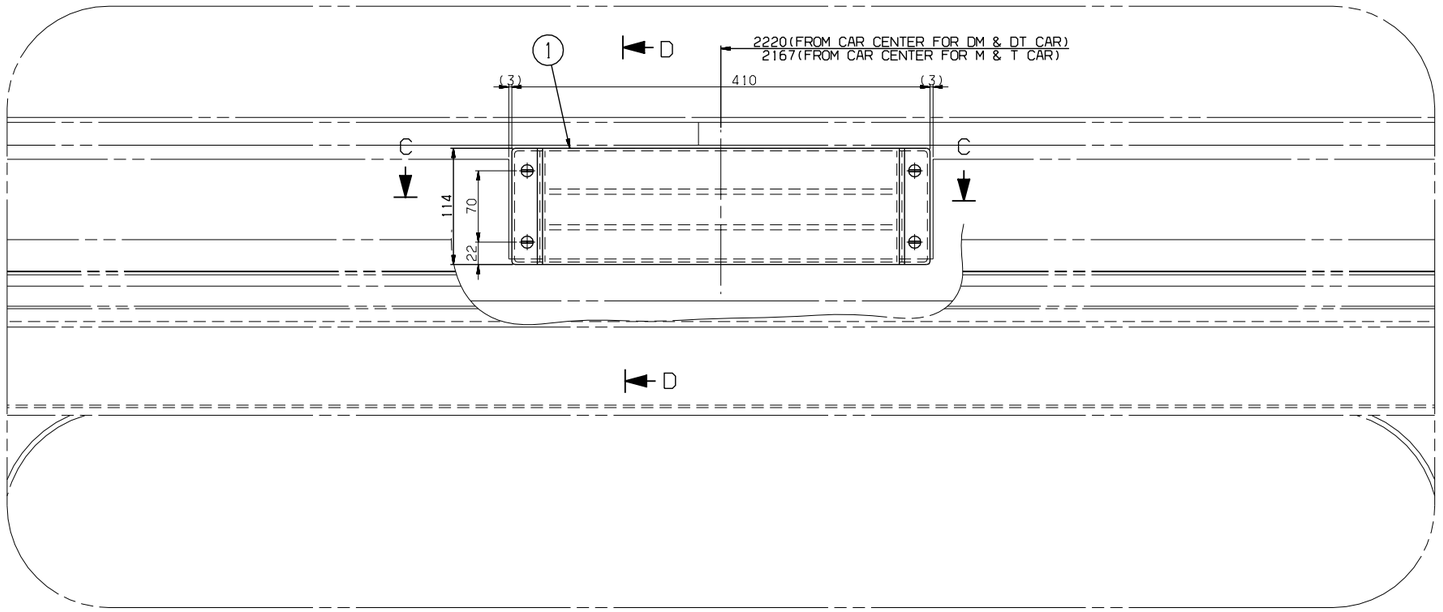
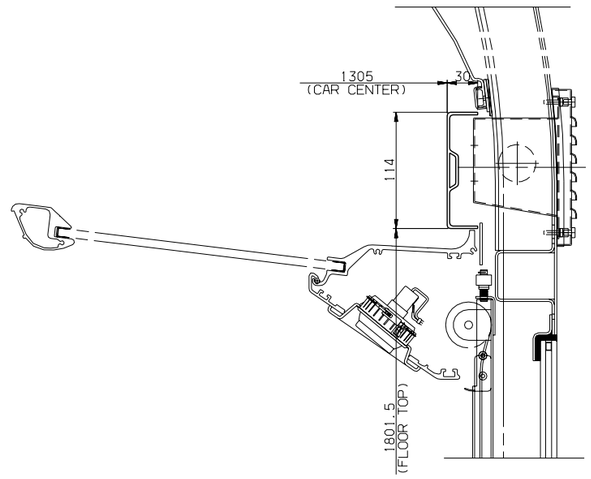
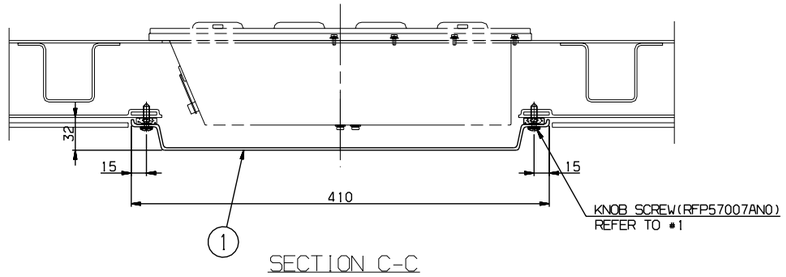
SPECIFICATION APPLIED



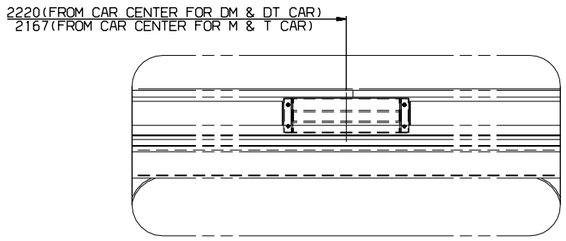

VIEW A-A



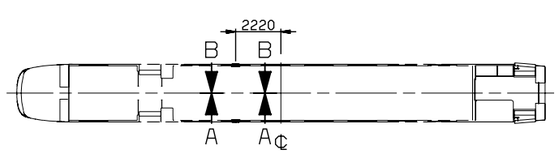

SECTION D-D



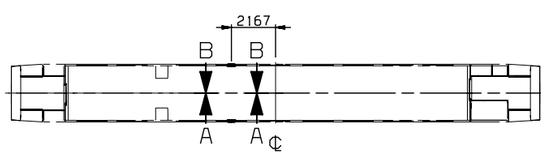

SECTION C-C



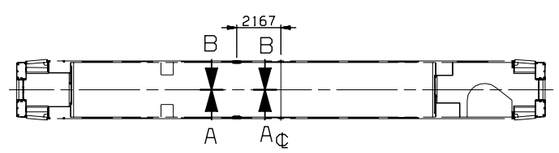

VIEW B-B
SCALE=1/10




KEY PLAN
DM & DT CAR




KEY PLAN
T CAR




KEY PLAN
M CAR

| 일반공차 GENERAL TOLERANCE | | | |
|---|---|---|---|
| 주조 CASTING (±) | | | |
| ~20M | 8 | 12 | 24 |
| ~15M | 7 | 12 | 21 |
| ~12M | 6 | 10 | 18 |
| ~8M | 5 | 8 | 14 |
| ~4M | 4 | 6 | 11 |
| ~2M | 3 | 4 | 8 |
| ~1M | 2 | 3 | 6 |
| ~315 | 1 | 2 | 4 |
| ~120 | 1 | 2 | 3 |
| ~30 | 1 | 1 | 1 |
| 등급 GRADE | A | B | C |
| 몰딩 성형품 MOLDING (±) | | | |
| ~20M | - | 6.0 | 8.0 |
| ~15M | - | 5.0 | 7.0 |
| ~12M | - | 4.0 | 6.0 |
| ~8M | - | 3.0 | 5.0 |
| ~4M | 0.8 | 2.0 | 4.0 |
| ~2M | 0.5 | 1.2 | 3.0 |
| ~1M | 0.3 | 0.8 | 2.0 |
| ~315 | 0.2 | 0.5 | 1.2 |
| ~120 | 0.15 | 0.3 | 0.8 |
| ~30 | 0.1 | 0.2 | 0.5 |
| 3~6 | 0.05 | 0.1 | 0.2 |
| 등급 GRADE | A | B | C |
| 가공 MACHINING (±) | | | |
| 구멍,샤프트 | 일반공차 | | |

| 절삭부 CUTTING PART | ~ 40 | 2 | 4 |
|---|---|---|---|
| | ~ 30 | 2 | 3 |
| | ~ 10 | 1 | 1.5 |
| | < 3 | 0.5 | 1 |
| 취부 MOUNTING | ~ 3150 | - | 7 |
| | ~ 1600 | 4 | 5 |
| | ~ 800 | 3 | 4 |
| | ~ 400 | 2 | 3 |
| | ~ 200 | 1.5 | 2 |
| | ~ 100 | 1 | 1.5 |
| 등급 GRADE | | A | B |

| NO. | PART NO. | DESCRIPTION | MATERIAL | Q'TY | V.T | REMARKS |
|---|---|---|---|---|---|---|
| 1 | RFP50016AN0 | PANEL,COVER SPEAKER | ASSY | 2 | | |

| 승인 APP | JeongYul Lee 2014.10.01 | 재질 MAT'L | ASSY |
|---|---|---|---|
| 검도 CHK | KeongBong Park 2014.10.01 | 중량중 G.W | |
| 설계 DGN | HeonUk Lee 2014.10.01 | 일반공차 | MC WD CT |
| 제도 DRG | HeeSook Jeong 2014.10.01 | | B B B |
| | | SIZE | A1 |

TITLE: PANEL,COVER SPEAKER FITTING

DRG. NO: RFP50201EJ0 | Ver. 00 | Rev. -- | RSD1402 | RFP- | 난-PRJT

SCALE 1/3 | SHEET 1 of 1

HYUNDAI Rotem 현대로템주식회사

| 기호 MARK | 일자 DATE | 변경내역 DETAIL OF REVISION(E.C ZONE) | 설변번호 E.C NO. | 설계 DGN | 검도 CHK | 승인 APP |
|---|---|---|---|---|---|---|

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